

GANTRY GIRDER

NOTES

∴ Prefer my youtube video with these notes.

- Gantry girders are the laterally unsupported beams.
- It is a component of crane system used in factories, workshops, steel works, etc.

⇒ Components to be considered in design:

- Gantry girdles
- Crane girdles
- Trolley
- Crane rails.

⇒ Design steps:

① Max. wheel load:

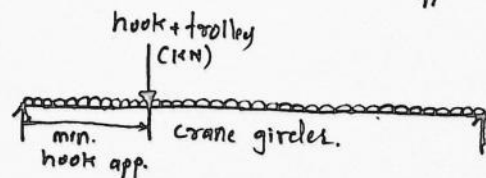
$$\rightarrow \text{U.d.l. on crane girdles} = \frac{\text{total wgt. of c.g.}}{\text{Span of c.g.}}$$

Concentrated load = weight lifted by hook + wgt. of trolley

- This concentrated load will be placed at the min. hook approach.

→ Load on each wheel

$$= \frac{\text{Max. reaction}}{2}$$



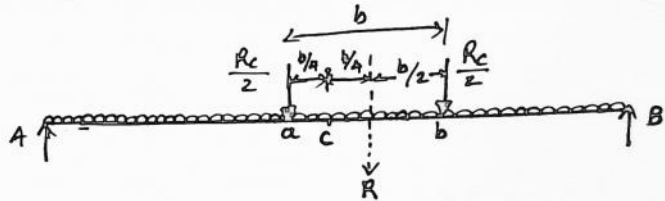
- This wheel load is increased by 25% for impact.

② Max. B.M. in Gantry Girders :

→ U.d.l. on G.G. = self wgt. of G.G. + wgt. of rail section.

→ Position of max. B.M. :

- Max. B.M. will occur at 'a'.



③ Max. S.F. :-

→ S.F. due to wheel load is max. when one of the wheel is at support.

→ Braking force: 5% of static wheel load i.e. load on each wheel.

→ Surge load: 10% of C wgt. lifted on hook + wgt. of crab)

④ Section selection :

→ Economic depth = $\frac{L}{12}$

→ Width of flange = $\frac{L}{40}$ to $\frac{L}{30}$

$$\therefore Z_p \text{ req.} = K \times \frac{M_u}{f_y} \quad (\because K = 1.4 \text{ to } 1.5)$$

⑤ Calculate I_{zz} , I_{yy} & Z_p of total section.

⑥ Check for moment capacity (IS 800:2007, P. 53, Cl. 8.2.1.2)

⑦ Check for ~~moment~~ shear capacity (P. 9-59, Cl. 8.4.1)

⑧ Check for Buckling Resistance:

- IS 800:2007, Pg. - 54, cl. 8.2.2.

⑨ Checks for Local Buckling:

→ Buckling resistance = $(b_1 + n_1) t_w \cdot f_{cd}$. (Cl. 8.7.31, Pg-67)

∴ Buckling resistance > max. wheel load.

⑩ Design of Weld :-

$$q_w = \frac{V \times A \times \sigma}{I_z}$$

∴ V = max. shear

A = Area of channel.

⑪ Check for deflection :-

$$\delta_c = WL^3 \left[\left(\frac{3a}{4L} \right) - \left(\frac{a^3}{L^3} \right) \right] \quad \therefore a = \frac{(L-c)}{2}$$

→ Permissible deflection = $\frac{L}{750}$ (IS 800:2007, P. 31, T-6)

∴ $\delta_c < \text{Permissible deflection}$ O.K.